



Front cover: Longlight 5° in The Nemef Building, Apeldoorn, Netherlands.

 $Ridgelight\,40^{\circ}\,fitted\,with\,roller\,blinds\,in\,SIEMENS\,Headquater,\,Ballerup,\,Denmark.$

Bringing light to life with the VELUX Group

More than 70 years of research and development has made the VELUX Group market leader in roof windows. The time has come to use our experience on a bigger scale.

Daylight and fresh air are essential for a healthy indoor environment. Mentally and physically we can perform better with an abundance of daylight and fresh air. This, in combination with solid energy performance remain at the core of the VELUX brand. With the new VELUX Modular Skylights we now offer these same benefits to commercial buildings. Plenty of daylight, intelligent ventilation and excellent energy performance.

Reinventing the commercial skylight

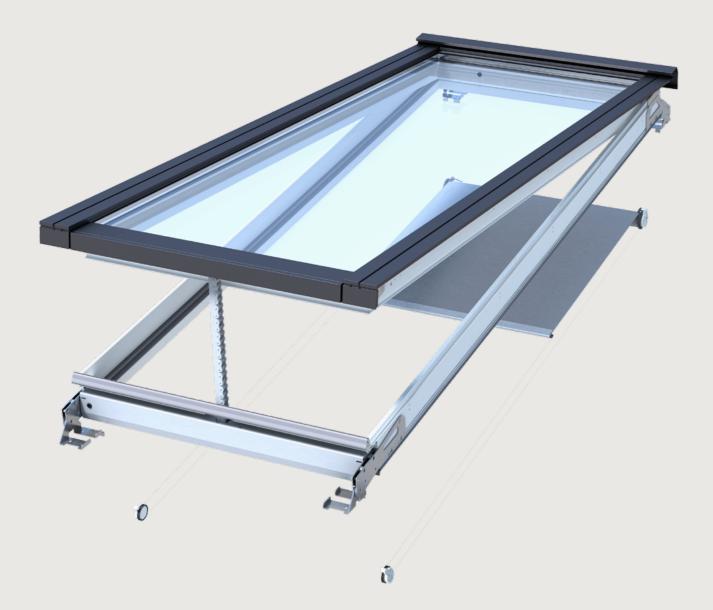
Introducing a unique design, a new material and even better energy performance. The new VELUX Modular Skylights are changing the rules of commercial skylights.

VELUX Modular Skylights mark a shift in the evolution of traditional commercial daylighting. For the first time the market is offered a fully prefabricated skylight concept. Made from a composite material that ensures excellent energy performance, thermal stability and high strength

the product is elegantly designed and meets all international standards. VELUX Modular Skylights is an excellent choice for all types of commercial buildings.

VELUX Modular Skylights

The one module that offer all the benefits of a truly modular system



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VELUX Modular Skylights are based on three key advantages

/ELUX Modularity sums up the benefits of aving a complete product system with 100% orefabricated components, one single module	>>>	A complete skylight System One module design for all solutions Size grid	8 10 11
esign and an innovative installation principle hat ensures fast and easy installation.		100% prefabrication for perfect quality control	12
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ntelligent design equals fully integrated product features and all the benefits of working losely together with the renowned architects, coster + Partners.	>>>	Designed in cooperation with Foster + Partners	16 18
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Material performance is all about maximising he strength, stability and positive insulation properties of the entire installation by employing composite, which is specifically designed to to the job.	>>>	A new framing material	22
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Ridgelight 40° in SIEMENS Headquater, Ballerup, Denmark.

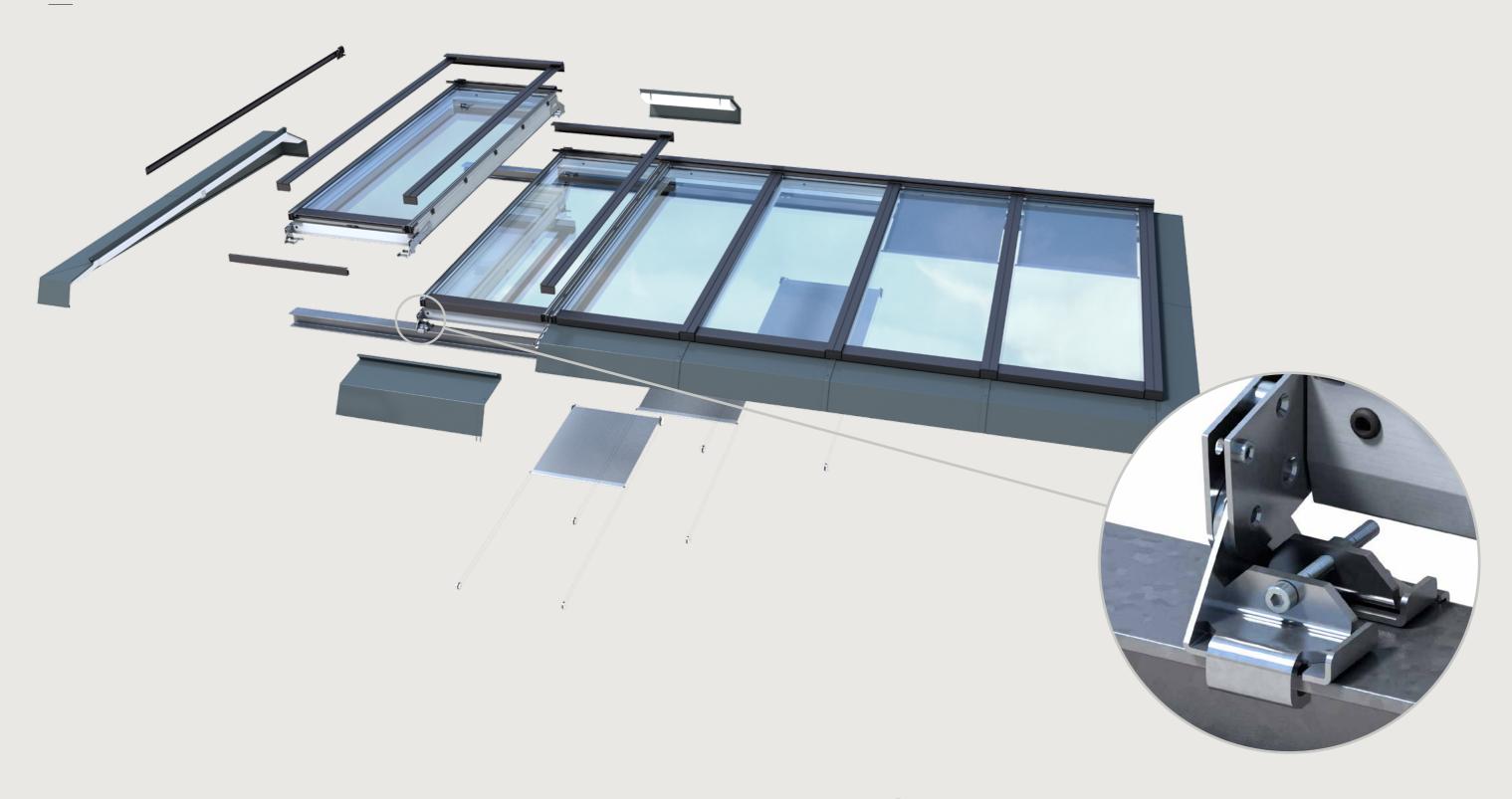
For decades skylights have been designed and installed with components that need to be customized for each specific building's design. Glazing and profiles being delivered on separate pallets, muddled installation procedures that keep the building open to the elements and vulnerable for weeks. It has never been a straightforward task.

VELUX Modular Skylights is an entirely different story. With a fully prefabricated modular concept comes a single module system. All essential components are created, tested and integrated in a controlled environment and pre-fitted prior to delivery.

From an architectural point of view this modular concept comes from a simplified design process where transparency and ease of specification remain keywords.

VELUX Modularity

A complete skylight system



All components are designed in exact accordance to the overall system. In our controlled production facilites we monitor all aspects to ensure a perfect fit and assembly.

A unique bracket system with a simple clamp design guarantees a predictable installation process, this makes it possible to fit an entire module within

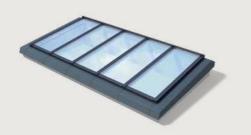
Benefits

- High level of functionality Perfect system fit Easy installation

VELUX Modularity

One module design for all solutions

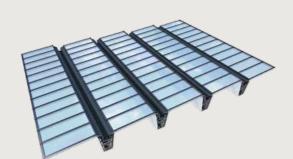
Longlight 5 - 25°



Rigdelight 25 - 40°



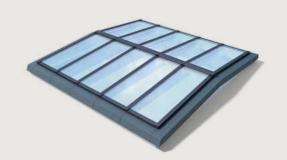
Atrium Longlight 5 - 25°



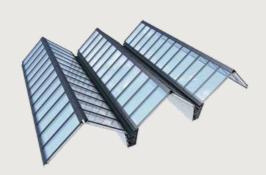
Northlight 40 - 90°



Ridgelight at 5° with Beam



Atrium Ridgelight 25 - 40°



Based on a one-module design specifying the desired solution becomes much simpler, ensuring a safer and more transparent design process.

Fixed modules



a modules					
Size grid					
675	750	800	900	1000	
			*	*	
				675 750 800 900	

Comfort ventilation

	Size grid				
mm	675	750	800	900	1000
1200					
1400					
1600					
1800					
2000					
2200					
2400					

Smoke ventilation

Cian mid							
	Size grid						
mm	675	750	800	900	1000		
1200							
1400							
1600							
1800							
2000					*		
2200				*			
2400			*				
* Not available with triple glazing							

^{*} Not available with triple glazing

Benefits

Extensive design options

Easy specification

^{*} Extra long modules for longlight and northlight. Constructed with an extra strong glazing unit

VELUX Modularity

100% prefabrication for perfect quality control



Tested in Northern Europe's largest wind tunnel with gusts, reaching a full 30 M/S (storm).



Pyrotechnical testing. Glazing unit and profile are able to sustain more than 900° C for at least 30 minutes



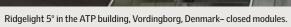
Tested for the effect of unwanted electromagnetic fields, interference, radio waves and noise in Northern Europe's only audio centre.

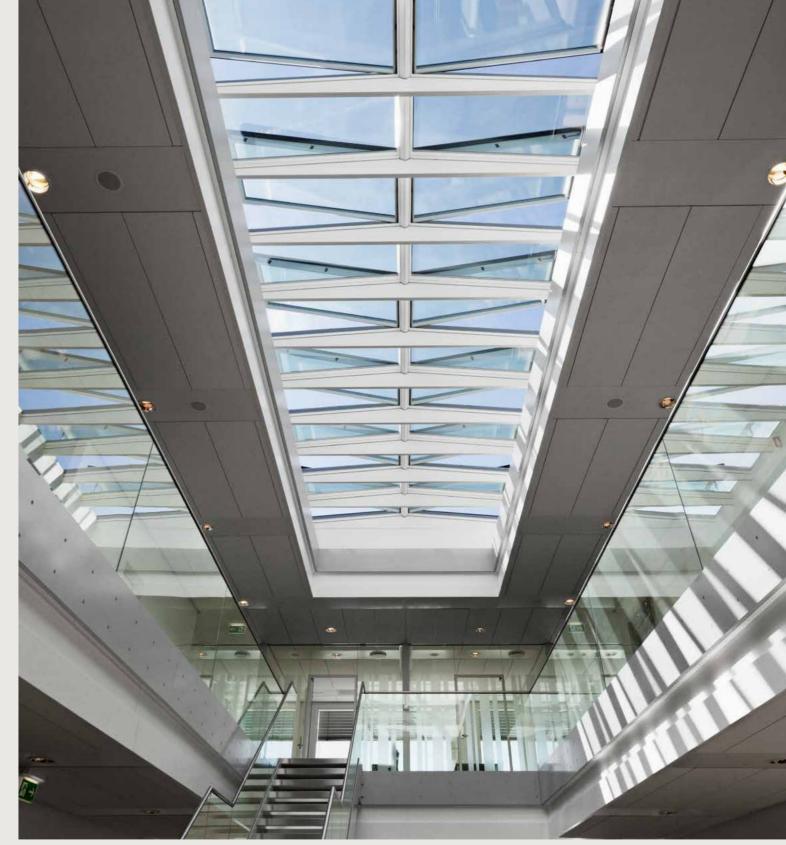
Benefit

Reliable and predictable quality

All components used within VELUX Modular Skylights are prefabricated and require no processing on site. Therefore, following installation your entire solution will replicate the exact properties and safety margins proven throughout rigorous testing in tough conditions.







Ridgelight 5° in the ATP building, Vordingborg, Denmark – open modules.

Most contemporary skylights reveal the difficulty of creating a true minimalistic design with few obtrusive components. Actuators for ventilation and sunscreening often stick out and spoil the view. VELUX Modular Skylights have overcome this

challenge by creating a totally integrated modular design, inserting actuators into the sash as well as creating a simpler sunscreening application. The result is a classic yet modern skylight solution complimenting the overall architectural design.

Intelligent Design

Designed in cooperation with Foster + Partners



The joint expert team from the two companies used the London Headquarters of Foster + Partners in designing the concept.

VELUX Modular Skylights was developed in close cooperation with the renowned architects from Foster + Partner. Together we have created an intelligent design that meets all international standards and requirements for commercial building.

This is our contribution in terms of pushing the prefabrication of sophisticated building elements forward.

Paul Kalkhoven Senior partner at Fosters + Partners



Foster + Partners Headquarters



From left: Paul Kalkhoven, senior partner at Foster + Partners and Brent Møller, VELUX architect, at the London Headquarters of Foster + Partners.

Benefit

Designed for architecture – engineered for performance



1 Slim profiles and a flush exterior surface ensures an elegant look.

2 Chain actuators for venting modules are fully concealed.

3 Internal blinds add to the minimalism with a "floating" design. 4 Uli

4 Ultra small motor hidden inside the blinds.

Ventilation and sunscreening components are subtly integrated within the skylight design. Actuators for venting modules and roller blinds are concealed in the slim profiles, meaning there is no visual difference to distinguish between fixed and venting modules.

What you draw is precisely what you get.

Benefits

Minimalistic and elegant design

.8 VELUX 19

Material Performance



With low-energy glazing units VELUX Modular Skylights offer one of the lowest overall U-values for frame and glazing assembly on the market. 1.4 W/m²K with a standard double-glazing unit and only 1.0 W/m²K with a standard triple-glazing

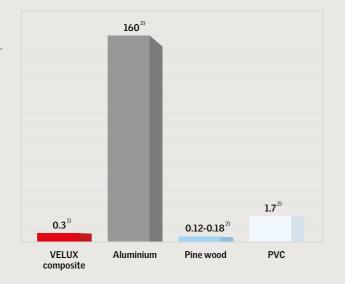
unit for both fixed and venting modules. Furthermore, a life-cycle assessment shows that VELUX Modular Skylights offer a better environmental profile than traditional aluminium skylights, due to a better overall energy performance.

Material Performance

A new framing material made from pultruded fibreglass and polyurethane

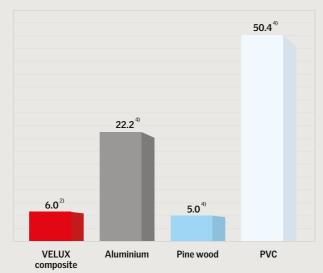
Thermal conductivity (W/mk) - A low score means high insulation performance

Profiles used for VELUX Modular Skylights consist of an extremely low-conductive pultruded fibreglass and polyurethane composite.



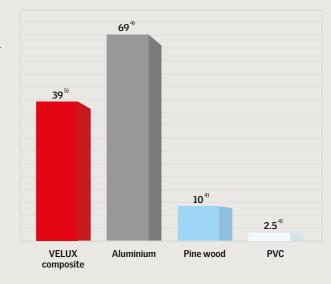
Linear expansion coefficient (10⁻⁶ m/m K) – A low score means high thermal stability

Whereas traditional skylight materials are bound to change form due to thermal fluctuations, the composite of VELUX Modular Skylights will maintain its dimensional properties, prolonging the expected lifetime of the application.

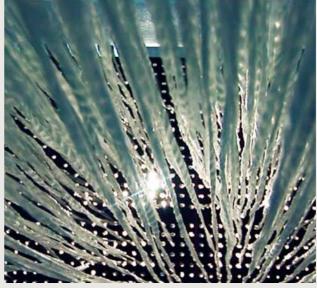


E-Modulus (GPa) – A high score means high strength

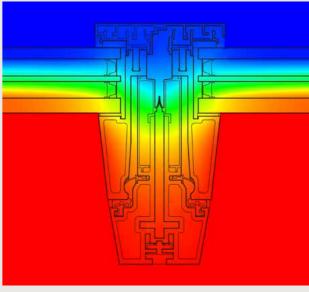
Material that combines low-conductive properties with high strength is usually hard to achieve. Thanks to the nature of the VELUX composite we are able to combine the two characteristics, giving the slim profiles self supporting strength and an ability to support installations of considerable size.



Source: 1) Approved external test institute 2) According to EN ISO 10077-2 3) Value identical to fibreglass 4) www.engineeringtoolbox.com 5) Internal VELUX test



Profiles use composite made of 80% fibreglass and 20% polyurethane.



Thermal tests reveal the composite's superior insulating properties.

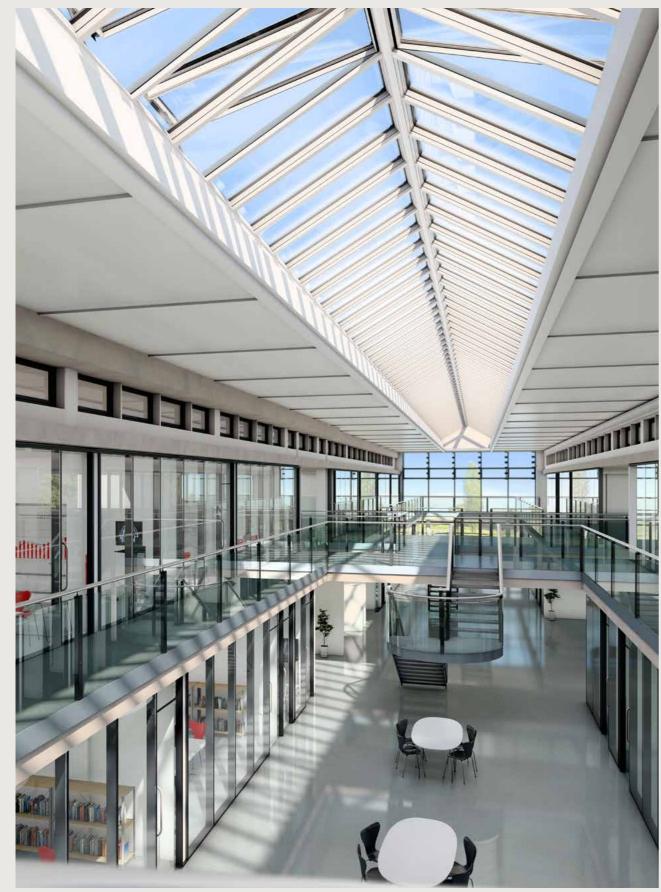


A pultrusion process moulds the composite and creates an exact form.

Benefit

VELUX composite - a material ideal for skylight profiles

Solutions



Ridgelight 25 - 40°.





Ridgelight at 5° with Beam.



Northlight 40 - 90°.



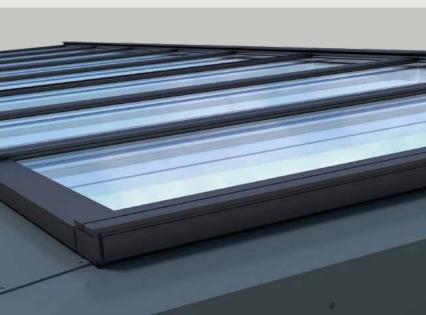
Atrium Longlight 5 - 25°.

Longlight 5 - 25°

Longlights are bands of VELUX Modular Skylights, pre-fitted with installation brackets and clamps that Mounting bracket guarantee a fast and secure installation. The flashing allows for configurations with a pitch of 5 to 25°. The galvanized steel bracket system for fastening the module consists of two identical brackets and clamps in top and bottom, ensuring a precise and easy installation. Down to 5° pitch The design permits installations down to a 5° Modular flashing



pitch. Using fixed as well as venting modules.



The prefabricated modular flashing comes with integrated insulation and snow stop.
The flashing is easy to install and guarantees a perfect fit that makes it 100% waterproof.



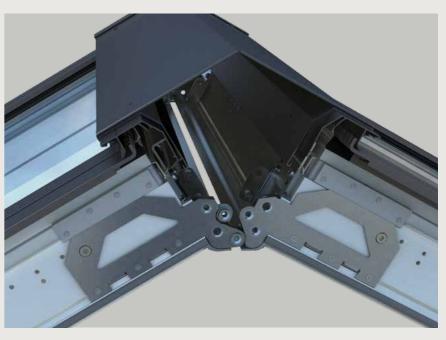
Ridgelight 25 - 40°

Ridgelight, with a 25 - 40° pitch, is a classic looking solution, consisting of two rows of skylights that support each other.

No beam is required as the construction is a selfsupporting structure. The flashing allows for installations with a 25 - 40° pitch.

Mounting bracket

The galvanized steel mounting bracket at the bottom and the interlocking ridge bracket at the top ensures a precise and easy installation



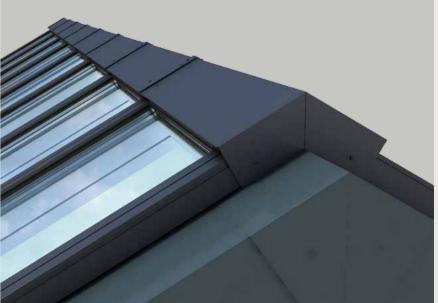
Self-supporting ridge

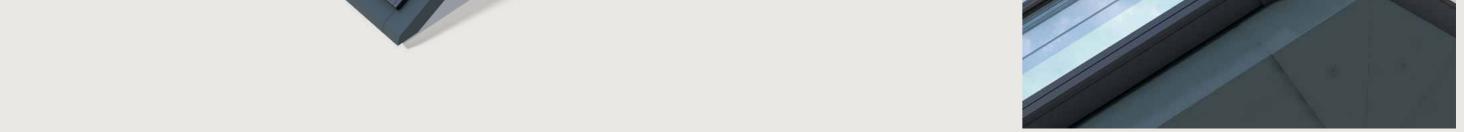
The self-supporting ridge is covered internally by a white cover that offers an elegant finish.



No on-site adjustment

The solution-specific ridge flashing is prefabricated and supplied by the VELUX Group. No on-site adjustment is needed.





Ridgelight at 5° with Beam

Ridgelight at 5° pitch generates the illusion of a small glass roof with discreet transverse horizontal supporting beams. Ridgelight is mounted on a rail system that guarantees fast and secure installation.

Mounting bracket

The galvanized steel mounting bracket at the bottom and the interlocking ridge bracket at the top ensures a precise and easy installation.



Supporting beam

The prefabricated VELUX beams support the modules and create a $5\,^{\circ}$ pitch. The beams are mounted on the sub-construction.



Flashing

The prefabricated modular flashing comes with integrated insulation. The flashing ensures a 100% waterproof installation and seamless integration between roof material and skylights.



Northlight 40 - 90°

Similar to longlights, northlights are strips of VELUX Modular Skylights. The characteristic upright design is primarily for installations that are directed towards the northern hemisphere for soft and reflected lighting. Northlight installations are applicable for pitches from 40° to 90°.

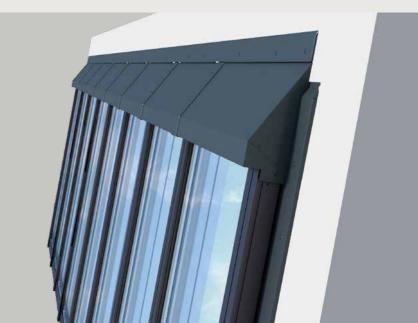
Mounting bracket

The galvanized steel bracket system for fastening the module consists of two identical brackets and clamps in top and bottom, ensuring a precise and easy installation.



Up to 90° pitch

The design permits installations up to 90° pitch, using fixed as well as venting skylights.



Flashing

The prefabricated modular flashing comes with integrated insulation. The flashing ensures a 100% waterproof installation and seamless integration between roof material and skylights.





Atrium Longlight / Ridgelight

An atrium solution consists of several longlights or ridgelights attached to each other in the subconstruction. A drainage gutter separates each strip.

The supporting steel beams are not included in the VELUX delivery. The support structure must be designed by a structural engineer specifically for each project.



Atrium brings together all VELUX indoor climate functionalities, including automated ventilation and internal blind control.



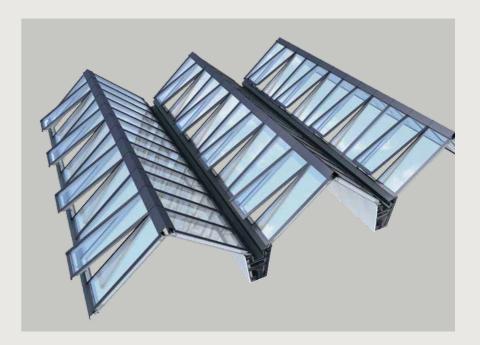
Maintenance

The valley gutter, separating the bands of skylights, offers easy access for external service and cleaning.

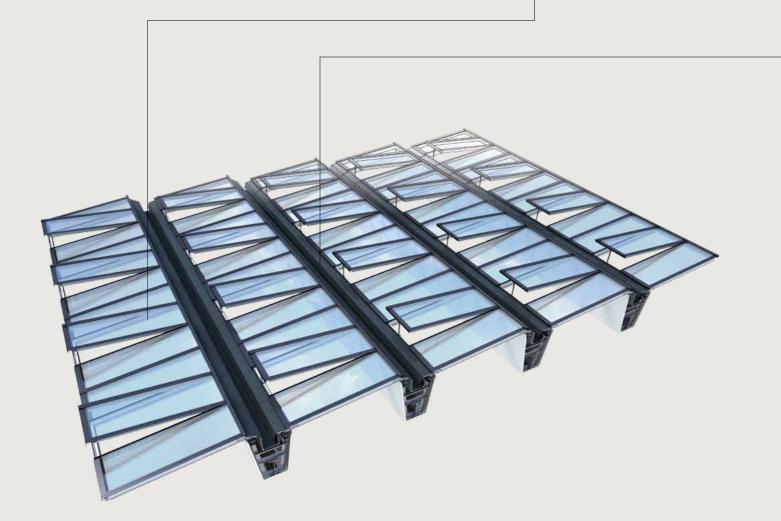


Atrium Ridgelight

An atrium ridgelight is applicable in building designs that have a relatively wide span between transverse beams.



VELUX 35



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Glazing unit

Three different glazing options for optimal energy performance

VELUX Modular Skylights come with a standard low-energy double-glazing unit. Alternatively the skylight can be supplied with a glazing unit with improved solar protection or a triple-glazing unit for extra-low U-value.



Double-glazing unit



Triple-glazing unit

Control System

Choose between VELUX INTEGRA® or open system

Venting Modular Skylights and blinds controlled with the VELUX INTEGRA® system will be powered and controlled from a VELUX control unit using the VELUX INTEGRA® control pad, which allow the skylight modules and blinds to be set in any position and offers a range of programming features.

Venting Modular Skylights and blinds controlled with the open system solution is connected to \pm 24 V DC and can be connected to, and integrated in, common building automation fieldbus systems.



A wall switch is for basic control of blinds and ventilation.



A combined rain and wind sensor is available as an accessory.





The VELUX INTEGRA® control pad offers fully automated control.

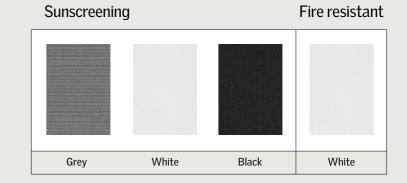
Sunscreening

Blinds help control the indoor climate



Blinds can be drawn to offer heat and glare protection, whilst the venting modules remain fully operable.

The internal roller blind is designed for installation with VELUX Modular Skylights. The blind offers protection against heat and glare and is available in three commonly used colours. The fabric is colourfast and very durable. All brackets and wheels are grey.



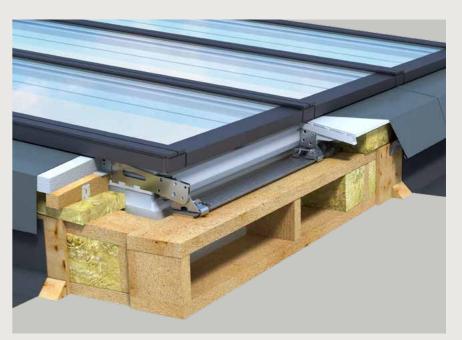
Sub-construction

An accurate sub-construction precedes a trouble-free installation

To achieve a trouble-free installation process the sub-construction needs to accommodate the unique module installation system. VELUX Modular Skylights require an accurate fixed dimensioned substructure. Likewise the strength of the sub-construction needs to be calculated from project to project, based on the building design and application size. Hence the sub-construction is not part of the prefabricated modular system.

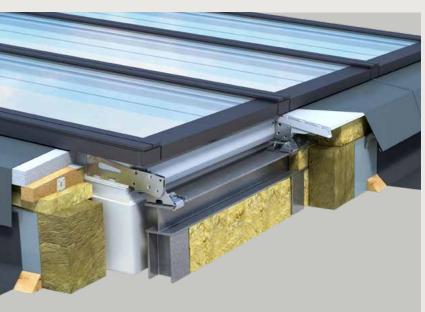


Timber remains the most flexible choice for creating a light and economical subconstruction with maximum energy performance. Due to its limited strength timber is not recommended for larger solutions and ridgelight installations.



2 Steel

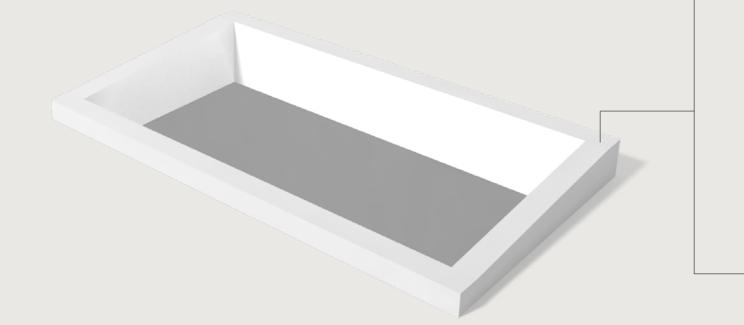
Steel offers flexibility in combination with great strength. Steel also permits the application to be installed with the maximum amount of insulation.



3 Concrete

Concrete provides a strong, but heavy subconstruction, mostly suited for concrete buildings. Whereas a wood or steel sub-construction can be prefabricated and hoisted onto the roof, concrete upstands are usually cast in-situ.

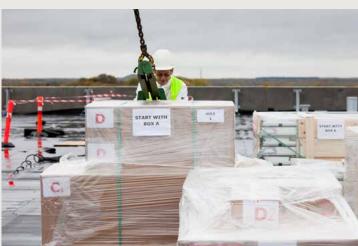




A Logical Delivery

All elements are labelled for logistical control and building optimization







On delivery each pallet is clearly marked with a letter, signifying the components ranking in the installation process. The letters make it easy to arrange

the delivery on arrival and plan the following installation, so that each component is made available at the right time at the right location.

VELUX Guarantee

VELUX Modular Skylights are supported by a 10-year guarantee

VELUX Modular Skylights and VELUX flashings are supported by a 10-year guarantee. Blinds, actuators and other electrical components that are a part of the modular system comes with a 3-year guarantee.

All warranty is subject to correct installation and usage.

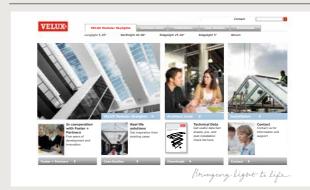
Warranty conditions can be found on: www.modularskylights.velux.com



Tools and References

Take a look at our professional tools and references on velux.co.uk/modularskylights

Website



Visit the product website, explore our vast amount of background material and try our professional tools.

Films



Get the entire vision and product overview in only a few minutes. The film offers a rare look behind the scene at Forster + Partners and uncovers the development process from start to finish.

Technical data



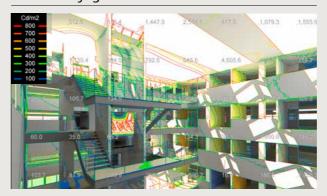
All vital data is available in the technical data sheets. Order your free copy or download the sheets directly from the website.

Case stories



Explore existing projects and read what architects, builders, installers and end users think of VELUX Modular Skylights.

VELUX Daylight Visualizer



Test the daylight effect of your project in relation to the ecliptic and your chosen application.

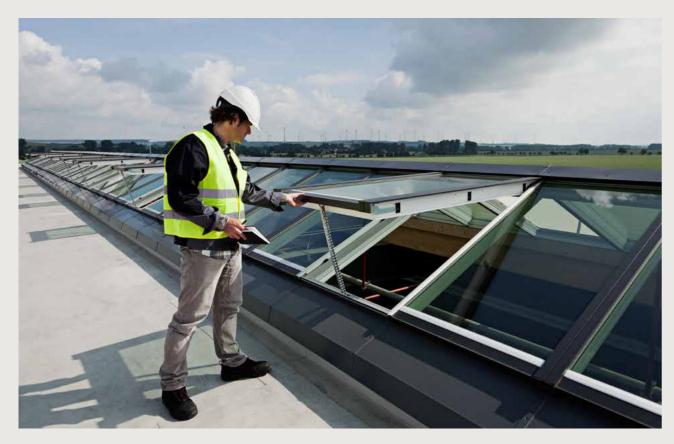
CAD and BIM



Visit our website to download valuable professional tools, including CAD, ArchiCAD and Revit elements. Register to receive regular updates.

On-site VELUX Support

From drawing board to building site







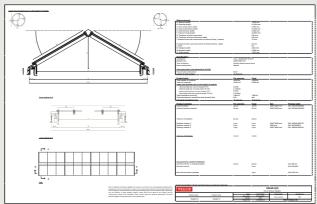
The VELUX Group offers on-site expert support during the entire project. Based on each building case we help to identify the best product and delivery option. All technical documentation is available offline and online for planning, easy specification, design processing etc.

To ensure a trouble-free installation process, we also offer training of commissioned installers, providing them with vital knowledge and the confidence to get the job done in a safe and timely manner. Following installation, we offer comprehensive after sales support by way of; user guidance, product maintenance and timely solution updates.

Consultancy and Support

Contact VELUX Modular Skylights for more information and support





Our experts will help you identify the best and most viable solution.



Contact us for more information.

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All fotos of buildings and solutions: STAMERS KONTOR, Pyrotechnical test foto: Mogens Elgaard

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